

bedra ROD & BAR

BearMet® Wear Resistant and Corrosion Resistant Copper Alloy

BearMet® ALLOYS





BearMet® 350

Product Characteristics

- Ultra-high strength: up to 1400MPa
- Resist galling, corrosion and wear: suitable to extremely harsh servicing conditions
- High fatigue strength: higher servicing life and reliability even under heavy load
- Outstanding processability
- Non-magnetic, Be-free & Pb-free

Application Characteristics

- Provide sufficient strength, durability and stability in extreme load and wide temperature range
- Extremely low friction coefficient and minimum abrasion, endowing better reliability and longer service life

Typical Application

- Marine, Oil & Gas

MWD (measurement while drilling), LWD (logging while drilling), directional drilling tools, drill bit bearings, wellhead control and manifold systems, ROV, fluid control and landing systems



- Aviation

Bearings and bushings in landing gears, wheel and brake components







High speed drill bit

MWD screw

MWD connector

Chemical Composition

| Cu | Rem. | % |
|--------|-----------|---|
| Ni | 14.5-15.5 | % |
| Sn | 7.5-8.5 | % |
| Others | ≤0.5 | % |

*Similar to C72900 (CuNi15Sn

Physical Properties

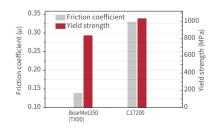
| Density (g/cm³) | 8.94 |
|--|------|
| Electrical conductivity (%IACS) | 9 |
| Elastic modulus (GPa) | 128 |
| Coefficient of thermal expansion (10 %K) | 16.0 |
| Poisson's ratio | 0.3 |

Mechanical Properties

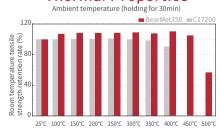
| Temper | Diameter (mm) | Tensile strength MPa (min.) | Yield strength MPa (min.) | Elongation A% (min.) | Hardness HRC (min.) |
|--------|---------------|-----------------------------|---------------------------|----------------------|---------------------|
| TX00 | 16≤Φ≤92 | 910 | 738 | 5 | 30 |
| TS02 | 20<Φ≤40 | 965 | 895 | 5 | 24 |
| TS04 | 20<Φ≤80 | 1105 | 1035 | 3 | 34 |

^{*}The above table shows properties of typcial tempers and dimensions

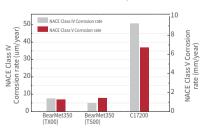
Friction Properties



Thermal Properties



Corrosion Properties





BearMet® 230

Product Characteristics

- Outstanding mechanical strength
- Excellent wear & galling resistance
- Relatively low magnetic permeability
- Excellent seawater corrosion resistance
- Hydrogen embrittlement resistance and stress corrosion cracking resistance in seawater
- Good resistance to stress corrosion cracking in hydrogen sulphide conditions
- Anti-biofouling (lack of marine growth)

Typical Application

- Offshore & Marine

Components used for ROV, AUV and wellhead, such as underwater sealing connectors, electrical & optical penetrators, submarine fasteners, pump and valve shafts, bearing bushes, hydraulic pistons, drill pipes and clamps



- Aviation

Landing bearings, flight refuelling connectors, non-magnetic bolts and control surface components







Electrical & optical penetrators



Underwater coaxial connector

Chemical Composition

| Cu | Rem. | % |
|--------|---------|---|
| Ni | 13-16 | % |
| Al | 2.0-4.0 | % |
| Mn | ≤1.0 | % |
| Fe | ≤2.5 | % |
| Others | ≤1.0 | % |

*Similar to C72400 (CuNi14Al:

Physical Properties

| Density (g/cm³) | 8.5 |
|--|-------|
| Specific heat capacity (J/(g·K)) | 0.416 |
| Thermal conductivity (W/(m·K)) | 45.0 |
| Electrical conductivity (%IACS) | 11 |
| Coefficient of thermal expansion (10°/K) | 16.0 |
| Poisson's ratio | 0.33 |

Mechanical Properties

| Diameter (mm) | Tensile strength MPa (min.) | Yield strength MPa (min.) | Elongation A% (min.) | Hardness HV (min.) |
|---------------|-----------------------------|---------------------------|----------------------|--------------------|
| Ф≤65 | 850 | 630 | 10 | 240 |
| Ф>65 | 770 | 550 | 10 | 230 |

^{*}The above table shows properties of typcial tempers and dimensions

BearMet® 220

Product Characteristics

BearMet* 220 is a special high strength nickel-aluminum-bronze alloy. This alloy offers unique combined properties of high strength, good fatigue, excellent corrosion resistance in sea water, non-sparking and wear resistance properties, which makes it an excellent choice for applications involving heavy loads, abrasive wear resistant and corrosion. It is widely used in aerospace and marine application.

Typical Application

Typical applications for BearMet® 220 includes aerospace landing gear components, wing flap bearing, thrust washers, gears, control bushings and faucet balls in aerospace industries. BearMet® 220 is also suitable for non-sparking safety tooling, valve spindles and pump components, valve balls, valve guides, valve seats, wear plates, welding clamps, submarine fasteners and bearing bushings in marine industries.



X-tree valve



Submerged pump



Relief valve



BearMet® 220

Chemical Composition

| Cu | Rem. | % |
|----|----------|---|
| Al | 9.0-11.0 | % |
| Fe | 2.0-4.0 | % |
| Ni | 4.0-5.5 | % |
| Mn | ≤1.5 | % |

*Similar to C63000 (CuAl10Ni5Fe3

Physical Properties

| Density (g/cm³) | 7.6 |
|--|------|
| Melting point (°C) | 1054 |
| Electric conductivity(%IACS) | 7 |
| Coefficient of thermal conductivity $(W/(m\cdot K))$ | 39.1 |
| Coefficient of thermal expansion (10 K) | 15.6 |
| Elastic modulus(GPa) | 121 |

Mechanical Properties

| Temper | Diameter (mm) | Tensile strength MPa (min.) | Yield strength MPa (min.) | Elongation A% (min.) |
|--------|---------------|-----------------------------|---------------------------|----------------------|
| | 8.0≤Φ<25 | 690 | 345 | 5 |
| HR50 | 25≪Φ<50 | 620 | 310 | 6 |
| | 50≪Φ≪80 | 585 | 295 | 10 |
| M30 | 80≤Φ≤120 | 550 | 275 | 12 |

^{*}The above table shows properties of typcial tempers and dimensions

BearMet® 180

Product Characteristics

BearMet[®] 180 is a special high strength nickel-aluminum-bronze alloy. This alloy offers unique combined properties of high strength, good fatigue, excellent corrosion resistance in sea water, non-sparking and wear resistance properties.

Typical Application

BearMet[®] 180 is typical used as shell and fasteners for seismic acquisition systems. It is also widely used in marine applications for its unique combination of wear resistance and corrosion resistance.



Geophone

Chemical Composition

| Cu | Balance | % |
|----|----------|---|
| Al | 8.0~11.0 | % |
| Ni | 4.0~6.0 | % |
| Fe | 0.5~1.5 | % |
| Mn | ≤1.5 | % |

*Similar to CuAl9Ni5Fe

Physical Properties

| Density (g/cm³) | 7.48 |
|---------------------------------|------|
| Melting temperature (°C) | 1045 |
| Electrical conductivity (%IACS) | 9.0 |
| Thermal conductivity (W/(m·K)) | 49.9 |
| Modulus of elasticity(GPa) | 93.0 |

Mechanical Properties

| Temper | Diameter (mm) | Tensile strength MPa (min.) | Yield strength MPa (min.) | Elongation A% (min.) | Hardness HV5 (min.) |
|--------|---------------|-----------------------------|---------------------------|----------------------|---------------------|
| H02 | 8≤Φ≤12 | 650 | 500 | 12 | 220 |
| M30 | 50≤φ≤70 | 600 | 400 | 15 | 210 |
| M05 | 170≤φ≤200 | 600 | 270 | 13 | / |

*The above table shows properties of typcial tempers and dimensions

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